

### ACCREDITATION DOCUMENT

F-06/02

Issue Date: 18/08/2020

Rev. No: 09 LAB 008

Accreditation No: LAB 008

#### Awarded to

# METROLOGICAL CENTRE, AIRCRAFT REBUILD FACTORY, PAKISTAN AERONAUTICAL COMPLEX, KAMRA.

The scope of accreditation is in accordance with the standard specifications outlined in the following page(s) of this document. The accredited scope shall be visible and legible in areas such as customer service, sample-receiving section etc and shall not mislead its users.

The accreditation was first time granted on **08-11-2004** by Pakistan National Accreditation Council.

The laboratory complies with the requirements of ISO/IEC 17025:2017.

The accreditation requires regular surveillance, and is valid until 03-03-2023.

The decision of accreditation made by Pakistan National Accreditation Council implies that the organization has been found to fulfill the requirements for accreditation within the scope.

The organization however, itself is responsible for the results of performed measurements/tests.

#### PAKISTAN NATIONAL ACCREDITATION COUNCIL

19-08-2020	SD
Date	Director General



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### **Calibration Laboratory.**

Accreditation Scope of Metrological Centre, Aircraft Rebuild Factory, Pakistan Aeronautical Complex, Kamra.

Permanent laboratory premises X

Calibration Area	Range	*Expanded Uncertainty (±)	Technique, Reference Standard, Equipment	
PRESSURE				
Pressure Pneumatic)	920~ 1020 mBar	± 0.070 mBar	CP-125 Using direct comparison method Dead weight tester Pressure Standard Unit 2465 Ruska	
Oxygen Pressure	0.2 to 10 Kgf/cm <sup>2</sup>	± 0.060 Kgf/cm <sup>2</sup>	CP-105	
	10.2 to 100 Kgf/cm <sup>2</sup>	± 0.620 Kgf/cm <sup>2</sup>	Using direct comparison method Pressur Gauges calibrator LYL-400	
	101 to 250 Kgf/cm <sup>2</sup>	± 1.50 Kgf/cm <sup>2</sup>		
Pressure (Hydraulic)	0.4 to 5 kgf/cm <sup>2</sup>	0.030 kgf/cm <sup>2</sup>	CP-039 Dead weight testers Yu-6	
	6 to 50 kgf/cm <sup>2</sup>	0.060 kgf/cm <sup>2</sup>	CP-039 Dead weight testers Yu-60	
	60 to 150 kgf/cm <sup>2</sup>	0.60 kgf/cm <sup>2</sup>	CP-039 Dead weight testers Yu-600	
<b>Temperature</b>				
lectrical mulation for emperature dicator EMF based)	0 to 1600 °C	±0.12 °C	CP-035  Comparison method using standard temperature calibrator 525B / Fluke 724	
emperature adicator and ontroller milli volt aeter) digital and analogue				

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		1			
Thermocouple	0 to 1080 °C	±0.70 °C		CP-033	
			F	Fluke, standard t	hod using std. thermocouple emperature calibrator 525B / ubular furnace 9118A Fluke / 9173 Fluke
Electrical	0 to 650 °C	±0.20 °C	(	CP-036	
Simulation for Temperature indicator and controller (RTD Pt100)					nod using standard rator 525B / Fluke 724
Mass					
Weights	Weights 1		9	0.10 mg	CP-117
(1 mg to 200 g)		1 g to 50 g		0.20 mg	Indirect Comparison Method by using TG328A Balance and
		100 g to 200 g		0.30 mg Troemner Ultra class/ Grade II / Grade III Std Weights	
Balance		1 mg ~ 900 mg		0.10 mg	CP-115
(1 mg to 200 g)					Direct Comparison Method by using Troemner Ultra class /
		1 g ~ 200 g		0.30 mg	Grade II /Grade III Std Weights
Table Balance		0.1g ~100g		0.030 g	CP-116
(0.1 g to 1000 g)		200g~ 1000 g		0.20 g	Direct Comparison Method by using Grade II/ Grade III Std Weights

#### \* Expanded Uncertainty:

Expanded Uncertainty is the measurement uncertainty at a coverage probability of 95 %, which usually requires the use of a coverage factor of k = 2. This measurement uncertainty is a value for which the laboratory has been accredited using the procedure that was the subject of assessment. In certificates issued under its accreditation scope an accredited laboratory is not permitted to quote an uncertainty that is smaller than the published uncertainty for respective ranges as given above.

19-08-2020	Sd
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